

USER MANUAL

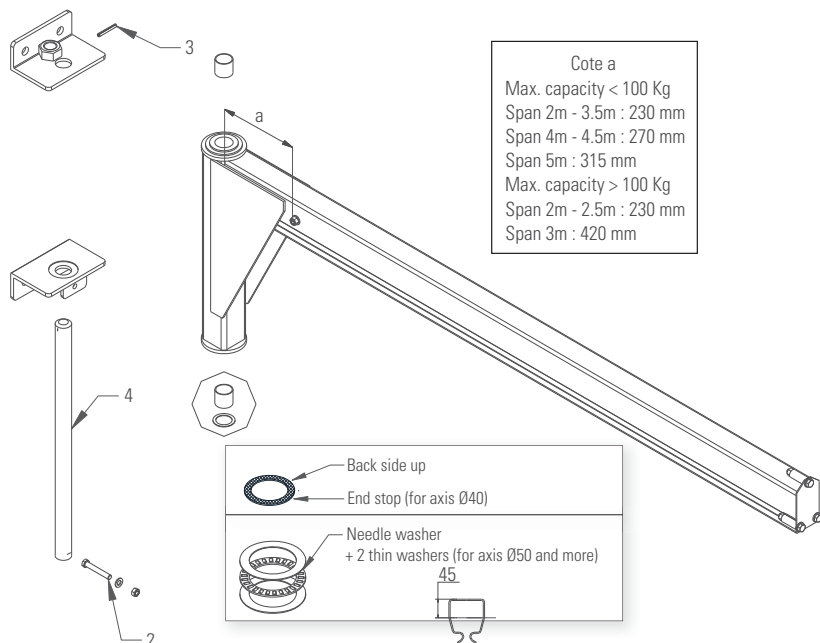
HOLLOW-SECTION, UNDERBRACED WALL JIB CRANES



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ASSEMBLY INSTRUCTIONS



1. Fixing support has to be previously calculated and prepared following instructions from our technical data-sheet.
2. Lift the jib crane by means of appropriate lifting equipment and put it in front of its supporting structure. Insert fixing bolts (class 10.9 as mentioned in our catalog) and moderately screw up the nuts.
3. Check the horizontal positioning of the jib crane arm and the vertical positioning of the bracket. A slight camber of the arm is essential for the good performance of the equipment. Check the good functioning of the arm rotation and verify that the jib crane stays stable whatever its position.
4. Tighten M24 bolts at a nominal torque of 66 daN.m (or a nominal torque of 96 daN.m for M27 bolts) and then screw up lock nuts.
5. Drill the profile forming the arm of the gallows to diameter 13, see the plan for the dimensions.

Note: the jib crane manufacturer would not be responsible for the supporting structure, on which the jib crane will be fitted on, nor the deformation that it could cause on this support.

MAINTENANCE

There is no particular maintenance procedure to apply on this type of crane, but it's appropriate to:

- Lubricate at regular intervals the rotation end stop.
- Once a year check that the fastening screws + nuts and generally all mounting screws are sufficiently tightened.

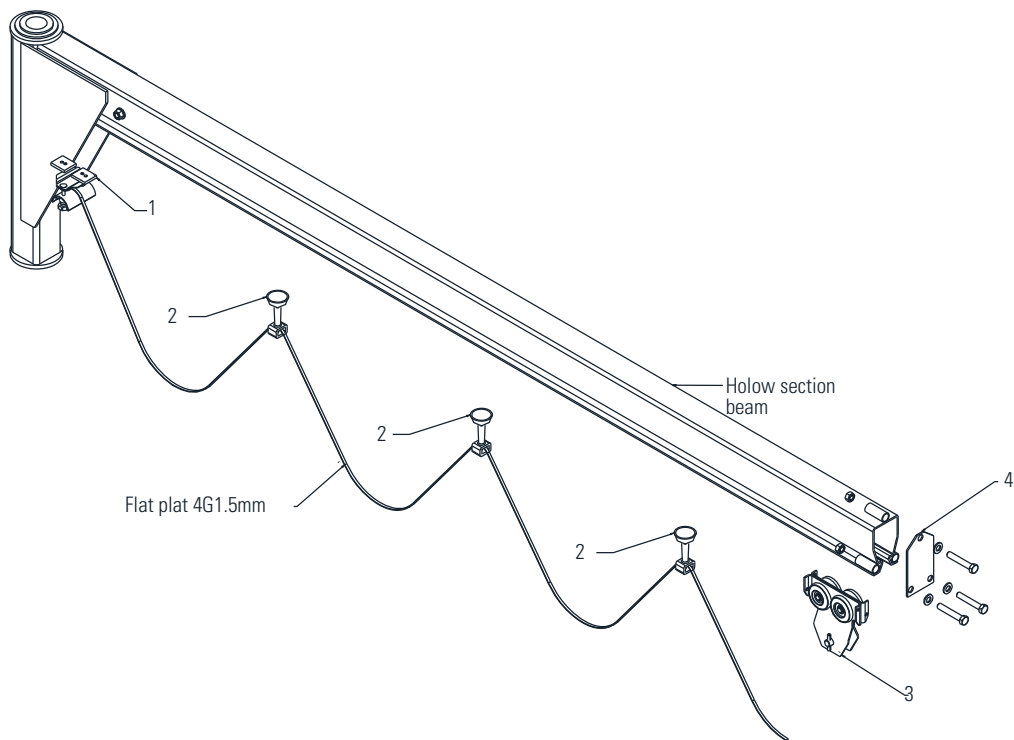
REMINDER

All lifting appliance must be receipted by a notified body before starting up.
It's strictly prohibited to use any lifting device with the aim of transporting personnel.

USE

Use accordingly to the safe working load (swf) define by the technical sheet.

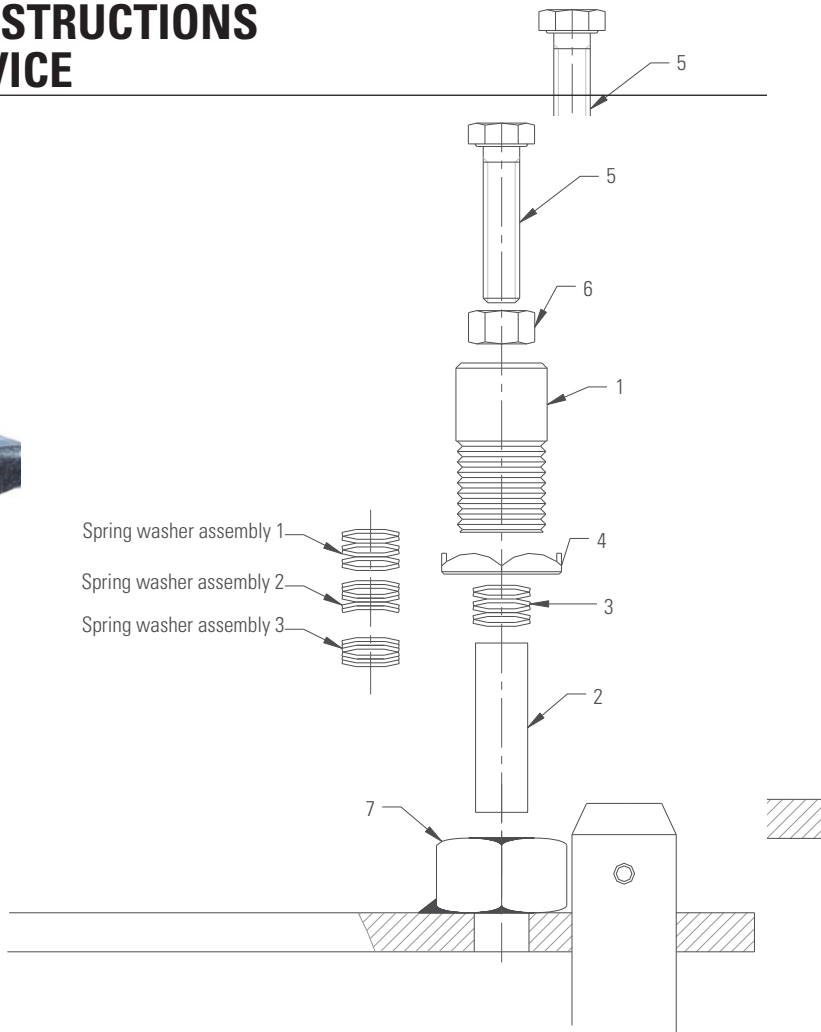
FEEDING LINE ASSEMBLY INSTRUCTIONS



1. Insert the fixed trolley **1** into the beam arm until being in contact with the leg. Screw up both nuts so as to immobilize this trolley.
2. Then insert the cable trolleys **2**.
3. Slide the cable into the fixed trolley, and then into the cable trolleys. Leave an interval of 1.10 metres between each cable trolley. Block the cable on each trolley without forgetting to leave a cable length of 1 metre behind the last trolley in order to connect the hoist.
4. Introduce the hoist travel carriage **3** into the hollow section beam and then close the arm extremity with the help of the end plate and bolts **4**.

LY INSTRUCTIONS

G DEVICE

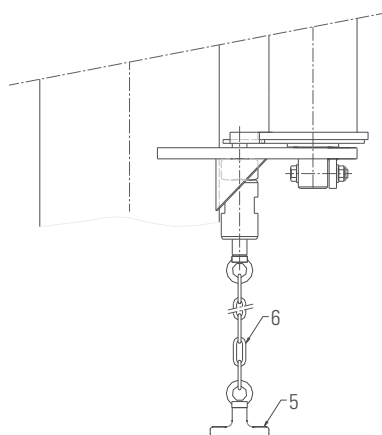
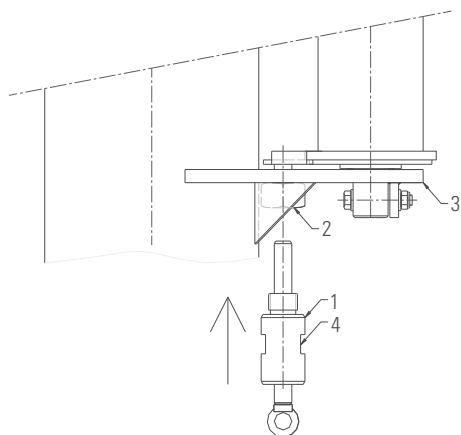


can only be mounted once the arm is set.

finger in nylon **2** and the spring washers **3** according to the needed break
 slower **1** :
 smooth breaking.
 normal breaking
 hard breaking

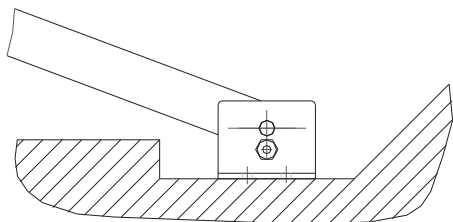
of the slower and his counter nut **4** on the existing nut M33 **7** and lock it.

re thanks to the screw **5** provided to this purpose before locking it with the counter nut **6**.

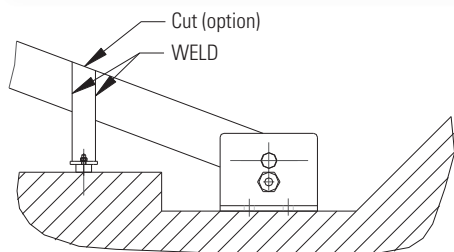


ASSEMBLY INSTRUCTIONS

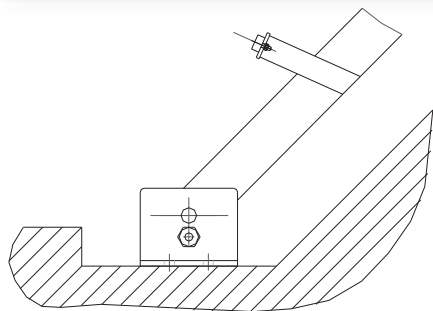
ADJUSTABLE ROTATION STOPS



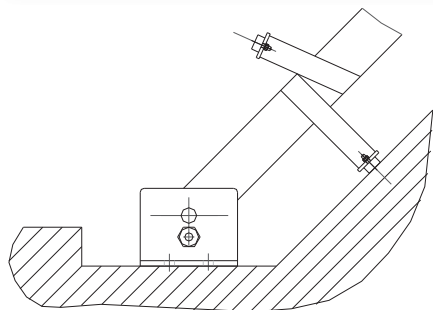
1. Put the arm in the first extrem needed position



2. Weld the first end stop on the upper part of the arm then cut the end of the U.
Important : Align the axis of the end stop and the diametral axis of the pillar.



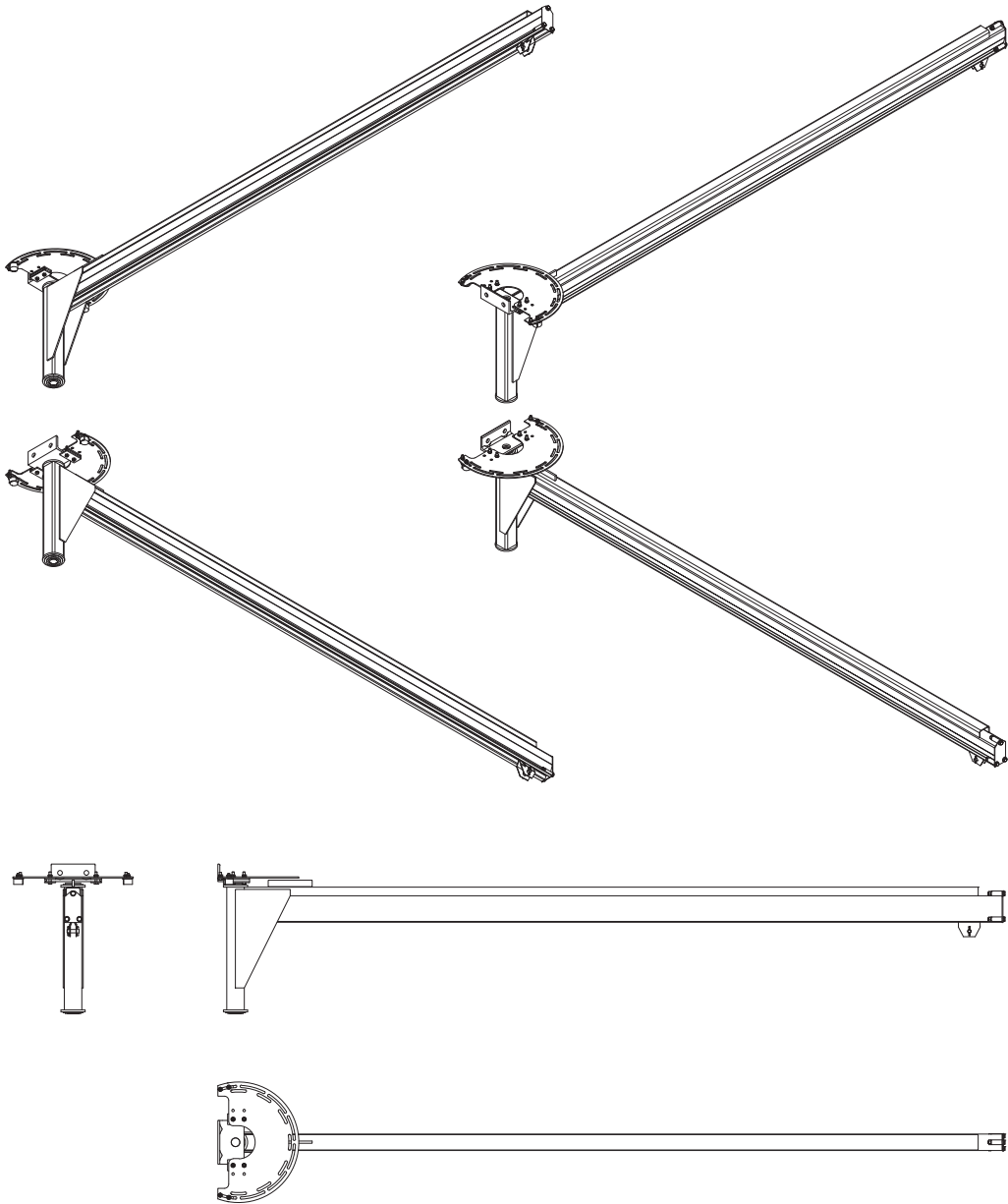
3. Place the arm in the second extrem position.



4. Cut the second end stop according to your need the weld it on the upper part of the arm like on step 2.

ADJUSTABLE STOP

Attach the adjustable stop disc under the top bracket with the hardware provided.
Attach the stops with rubber buffer under the adjustable stop disc to the desired position



USER MANUAL FOR THE BELTING OF THE BRACKETS FOR WALL JIB CRANES

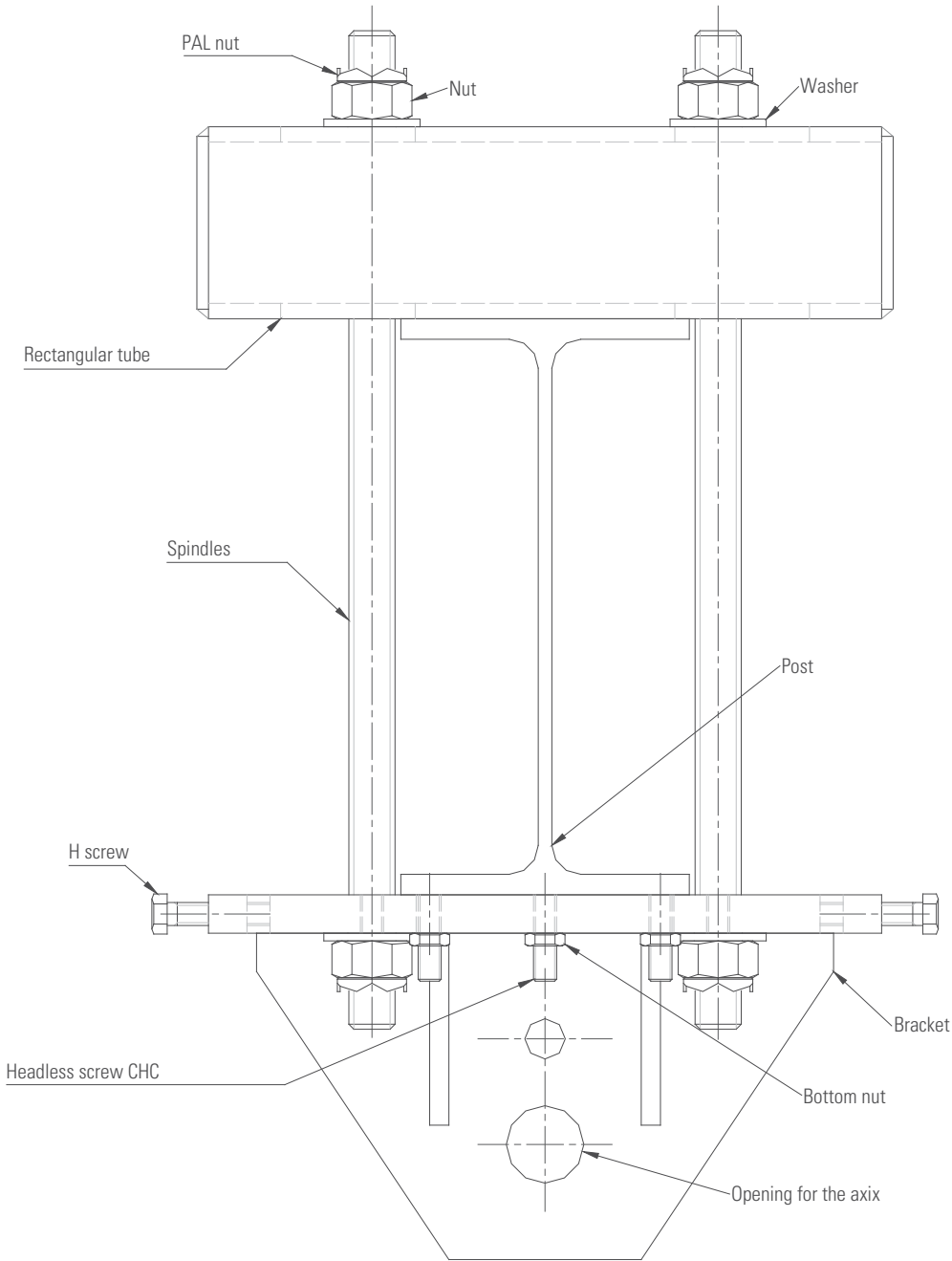
- 1. Determining the position (height) the lower bracket.
- 2. The determination of the height of the bottom bracket is equal to the HSF + 20mm.
- 3. Hold the bracket in position using a handscrew inside the post and the bracket.
- 4. Present the rectangular tube behind the post (in alignment with the bracket).
- 5. place each spindle in an opening of the bracket and the one corresponding to the tube.
- 6. Put the washers and tighten the nuts (8 washers and 8 nuts).
- 7. Tighten each nut to hold the 2 parts in position (do not lock the nuts).
- 8. Tighten the H screw of the bracket so as to support against the spindles.
- 9. Check the horizontal and vertical squareness of the bracket using of a spirit level.
- 10. Perform the same operation for the upper bracket.
- 11. Place the axis of the jib crane in each bracket to narrow your settings.
- 12. Check the squareness by taking the axis as a reference (make 2 checks at 90 ° from each other).
- 13. Act on the side H screw for horizontal adjustment.
- 14. Act on the set screws headless CHC (front) for vertical adjustment.
- 15. Adjust the squareness until a perfect verticalness.
- 16. Lock the screw of the spindles.
- 17. Screw the PAL nuts over these nuts.

Size	Torquing bolts (μ : 0.12) Nm Classe 8.8
M4	2.7
M6	10
M8	23
M10	45
M12	77
M14	125

Size	Torquing bolts (μ : 0.12) Nm Classe 8.8
M16	190
M18	275
M20	385
M24	450-660
M27	450-700
M30	450-700

- 18. Tighten the H screws.
- 19. Lock headless set screws CHC.
- 20. Screw and lock the bottom nut on the headless set screws CHC.
- 21. Remove the axis of the jib crane.
- 22. Place the stopper on the bottom bracket, taking care to guide the black face of the stopper in the right direction. This face serves as a support for the slewing of the arm. Oil or grease.
- 23. Engage the arm with the help of a suitable lifting means.
- 24. Lubricate the axis and insert it, and mount the key and screws. The safety pin is mounted last.
- 25. Mount the slowing device, the feeding line and the switch (optional).

Description of components



USER MANUAL FOR THE CLAMPING OF THE BRACKETS FOR WALL JIB CRANES

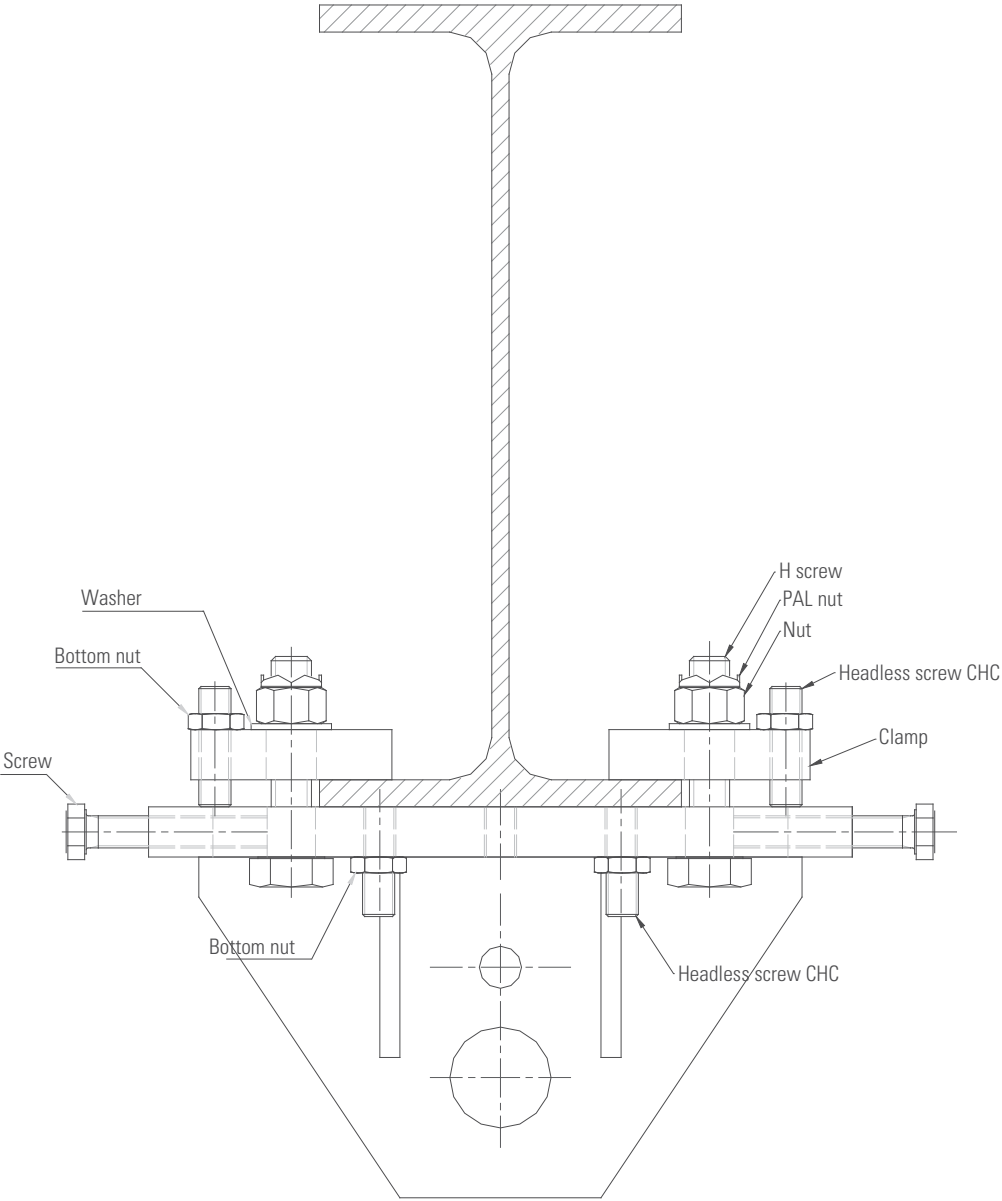
- 1. Determining the position (height) the lower bracket.
- 2. The determination of the height of the bottom bracket is equal to the HSF + 20mm.
- 3. Hold the bracket in position using a handscrew inside the post and the bracket.
- 4. Install the clamps behind each flange of the IPE or HEA (in alignment with the bracket)
- 5. Adjust the set screws headless CHC (back) so that they emerge to 1mm from the clamps
- 6. Place each H screw in an opening of the bracket and in the corresponding hole of the clamp.
- 7. Put the washers and tighten the nuts (8 washers and 8 nuts).
- 8. Tighten each nut to hold the 3 parts in position (do not lock the nuts).
- 9. Tighten the side H screw of the bracket so as to support against the H screw that maintain elements.
- 10. Check the horizontal and vertical squareness of the bracket using of a spirit level.
- 11. Perform the same operation for the upper bracket.
- 12. Place the axis of the jib crane in each bracket to narrow your settings.
- 13. Check the squareness by taking the axis as a reference (make 2 checks at 90 ° from each other).
- 14. Act on the side H screw for horizontal adjustment.
- 15. Act on the set screws headless CHC (front) for vertical adjustment.
- 16. Adjust the squareness until a perfect verticalness.
- 17. Tighten the nuts of the H screws to maintain in position.

Size	Torquing bolts (μ : 0.12) Nm Classe 8.8
M4	2.7
M6	10
M8	23
M10	45
M12	77
M14	125

Size	Torquing bolts (μ : 0.12) Nm Classe 8.8
M16	190
M18	275
M20	385
M24	450-660
M27	450-700
M30	450-700

- 18. Screw the PAL nuts over these nuts.
- 19. Tighten the H screws (side).
- 20. Block headless set screws CHC (front) and then tighten and lock the bottom nut on them.
- 21. Remove the axis of the jib crane.
- 22. Place the stopper on the bottom bracket, taking care to guide the black face of the stopper in the right direction. This face serves as a support for the slewing of the arm. Oil or grease.
- 23. Engage the arm with the help of a suitable lifting means.
- 24. Lubricate the axis and insert it, and mount the key and screws. The safety pin is mounted last.
- 25. Mount the slowing device, the feeding line and the switch (optional).

Description of components



WHAT TO DO AND WHAT NOT TO DO

It is very important to read these instructions carefully to enable you to install, use and maintain your equipment and reduce any risks caused by its incorrect use.

Any use that is not compliant with the following is dangerous and the manufacturer refuses to accept any liability in such cases.

Please comply with the instructions given below.

WHAT TO DO

GENERALLY

- Read and follow the instructions given in the introduction manual carefully, starting from initial commissioning. During repair or maintenance, use only «standard parts».
- Always keep the instructions manual and the user instructions near the equipment, available to the operator and the person in charge of maintenance.

TRANSPORT / STORAGE

- Handle the equipment and its structure either using the devices provided for the purpose or in the original package.
- Store the equipment away from any harsh environmental conditions (dust, damp...). It must be cleaned and protected from corrosion (lubrication...)

INSTALLATION / MAINTENANCE / INTERVENTIONS

- Have trained people who are electrically and mechanically competent deal with installation.
- Require absolute compliance with the safety rules (harnesses, clearance around working areas, cordoning off the area...)
- Ensure that the equipment attaching structure is rigid.
- Neutralize any sources of electric power.
- Keep strictly to the installation instructions mentioned in the equipment instructions manual.
- Connect directly the power supply cable to the power supply terminal of the electrical unit :
 - the cable must be assembled in accordance with the manual, greased and run in by several maneuvers without a load,
 - the line must be assembled in accordance with the manual, oiled and run in by several maneuvers without a load.
- Set out an inspection program and record all the maintenance work carried out on the equipment, and more particularly: hooks, sheave assemblies, chains or cables, brakes and travel end switches.
- Replace any suspicious or worn parts.

AFTER EXTENDED STOPPAGE OR DURING A CHECK :

- Check the operation and adjustment of the safety devices (brake, travel ends, limiters...) in accordance with the instruction manual.
- Regularly check the condition of the chain or cable and of the hooks.
- If a deformation or any wear is observed, replace the parts.
- Keep the cable clean and greased at all times.
- Check that all of the assembly components are tight.
- Check the condition of the lifting cable component wires.
- Check that the chains are not twisted and are free of any damage.
- Check that the steel cables strands supporting the pushbutton box fulfil their functions. The pushbutton box conductor cable is not a handling cable.

It is very important to read these instructions carefully to enable you to install, use and maintain your equipment and reduce any risks caused by its incorrect use.
Any use that is not compliant with the following is dangerous and the manufacturer refuses to accept any liability in such cases.
Please comply with the instructions given below.

WHAT NOT TO DO

TRANSPORT / STORAGE

- Never move or lift the equipment of using the electrical cables.
- Never put the hoist down without using a suitable support to avoid damage to the components on the underside.

INSTALLATION / MAINTENANCE / INTERVENTIONS

- Never modify the equipment without suitable study and the authorization of the manufacturer.
- Never change the values and settings of the safety devices outside the limits provided for in the manual or without the agreement of the manufacturer.
- Never bypass isolating switches, electrical switches, prevention or limiting equipment.

IN USE

- Never transport a load without keeping the personnel at a distance. Never have the book, loaded or empty, move above the personnel.
- Never let anybody unqualified use the equipment.
- Never lift a load exceeding the maximum operating load indicated on the equipment. Shock or accidental catching of the load being handled with the environment can generate overloads.
- Never remove the tab from the hook.
- Never block, adjust or remove switches or end of travel devices to go higher or lower than permitted by them.
- Never use the equipment to pull away, un-jam or pull sideways.
- Never use the equipment to transport people.
- Never touch any moving parts.
- Never use equipment that is in poor condition (wear, deformation...)
- Never use defective spare parts or whose origin is not fully known.
- Never swing the load intentionally.
- Do not cause abrupt movement on the equipment.
- Never use the mechanical stops as a means of repetitive stoppage.
- Never use the lifting chain or cable as a sling.
- Never sling anything from the nose of the hook (risk of damage to hook and falling of load)
- Never use the hook when cantilevered.
- Never twist the loading chains. (turn-around of the sheave...).
- Never use the electric cables to move the equipment around.
- Never leave a load hanging.
- Never use the equipment as a ground reference for welding.
- Never use the equipment for any purpose or in any place for which it was designed.
- Never use the safety devices as a means of measuring the carried weight.
- Never use the controls pointlessly (avoid keying on them). This can cause overheating or even the deterioration of the equipment.
- Never pull a load cross-wise or bring the equipment vertically above the load before lifting it.
- Never use the equipment with an electric power supply that is different from the one recommended (under or over voltage, absence of a phase...)

TEST UNDER LOAD OF THE JIB CRANES AND OF THE GANTRY CRANES

To ensure the good performance of the equipment, and in the absence of specific legislation, the following is recommended by the manufacturer in terms of dynamic and static load tests on standard devices.

Any other regulation, whether related to specific conditions of a country or a particular use should be specifications duly approved by the manufacturer.

DYNAMIC TESTS

For the dynamic tests will be added an overload of 10% at rated load, whether electric or manual lifting.

The tests are therefore performed on all movements (lifting, travelling, translation, rotation etc ...) It will not be necessary to lift the load to its maximum height but it is possible to do it and no time is imposed.

One move of each movement is necessary and sufficient.

Interpretation of dynamic tests :

During these tests the hoist + trolley must remain stable. Ensure no visible distortion too important.

Measure the height under beam or over beam empty before applying the load (Load at the end of the arm if it is a jib crane or at the center if it is a gantry crane) and remeasure under dynamic load.

Do the ratio to recalculate the measured deflection under dynamic load by dividing by 1.1 in order to interpret **Deflection under nominal load**, this deflection is directly proportional to the load.

Only the deflection under nominal load is interpretable to the exclusion of any other!

For pillar jib cranes, deflection observed (**interpreted under nominal load**) must not exceed $1/100^{\text{th}}$ of the span and $1/200^{\text{th}}$ of the sum Height + Span.

For wall jib cranes, deflection should not exceed $1/200^{\text{th}}$ of the span (it will not take into account the possible deformation of the post which is supposedly of sufficient size and have been calculated by the user).

For gantry cranes, deflection should not exceed $1/500^{\text{th}}$ of the span.

If the dynamic tests give satisfaction, there will be static tests.

To ensure the good performance of the equipment, and in the absence of specific legislation, the following is recommended by the manufacturer in terms of dynamic and static load tests on standard devices.

Any other regulation, whether related to specific conditions of a country or a particular use should be specifications duly approved by the manufacturer.

STATIC TESTS

Static testing has for single purpose to ensure the strength of the assembly and verify the absence of permanent deformation or residual.

No deflection measurement shall be interpreted during these tests if it is only to verify the absence of permanent deformation

Requirements during the static tests :

For static tests, it will be an overload applied **in more than 25% of the rated load**, whether it be a manual or electric lifting.

These tests will be performed only on the lifting arms of the bracket in the center position (end of the load arm in the case of jib crane and to the center of a gantry).

It is forbidden to lift the load increased by 25% with the device but additional weights are added to the dynamic load. In the case of a wall jib, the static test will be done in the sense that less strains the building structure.

The duration of this test shall not exceed 30 min.

Interpretation of static tests:

If after static tests, no permanent or residual deformation is found, the device can be operated.

As defined in the European Machinery Directive, any calculation notes will not be issued unless requested to ordering and duly accepted by manufacturer, as well as the detailed plans, schedules etc. which are the subject of the information folder and as such are confidential documents.

Concerning electric chain hoists:

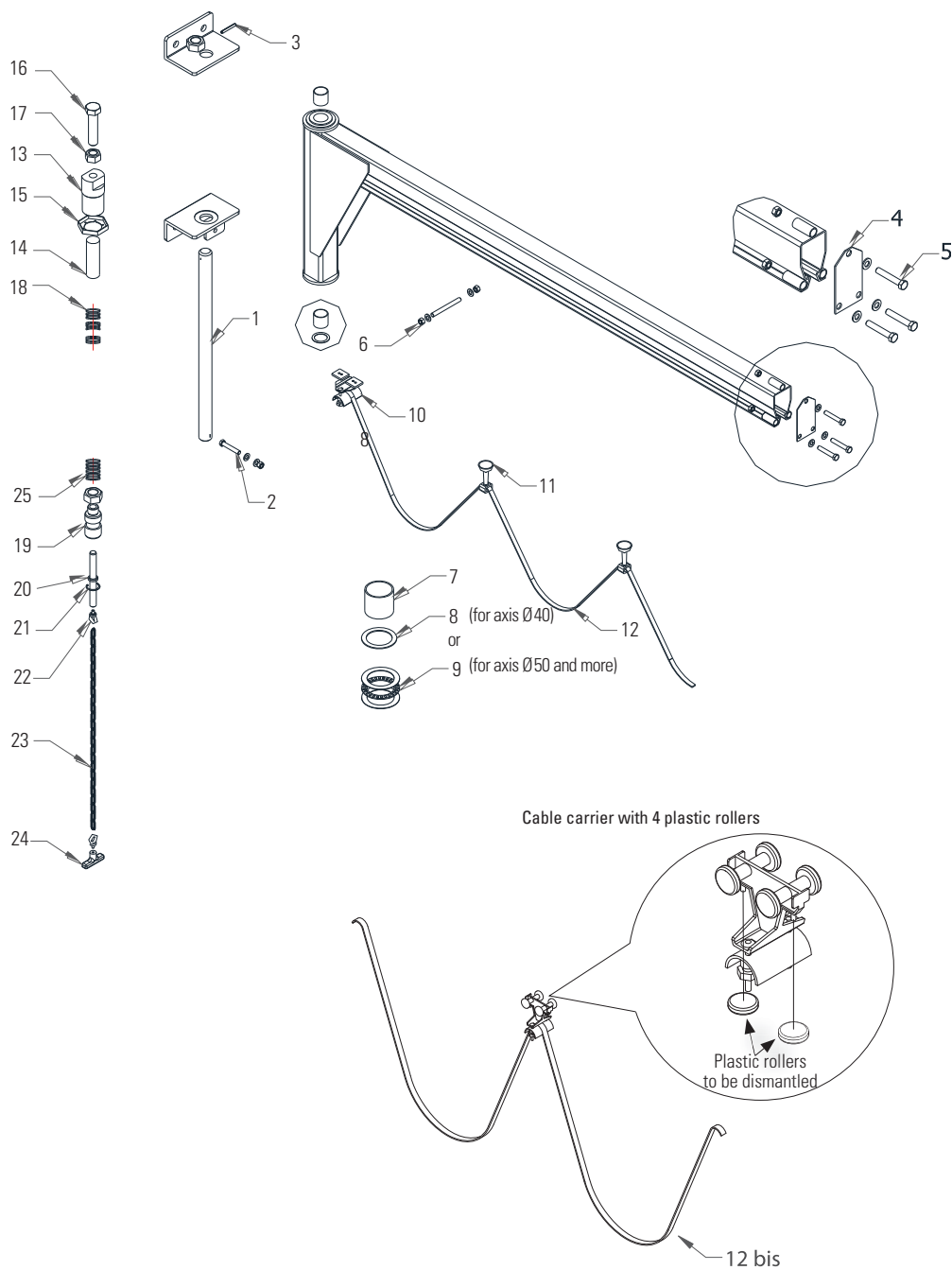
It is reminded that these devices are equipped with **torque limiters** and not **load limiters**.

Also for security reasons, their setting far exceeds the trigger threshold 110% of the rated load.

It is quite acceptable that the torque limiters can be «*calibrated*» to 125 or even 130% of rated load.

This measure aimed to anticipate wear slip friction system providing torque limit and prevent and to the risk of «*slippage*» of the load.

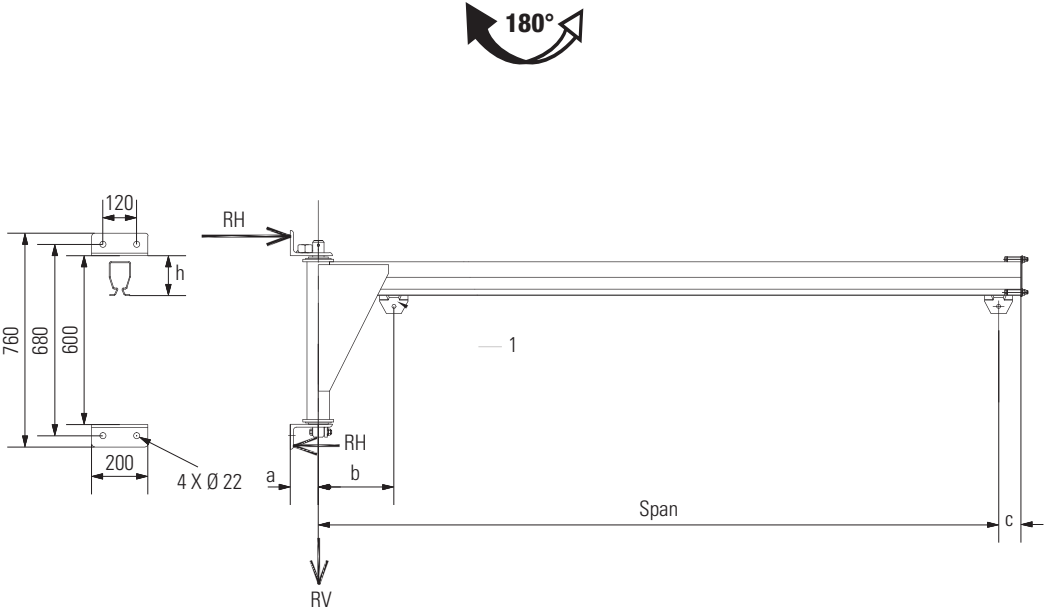
SPARE PARTS UNDERBRACED WALL JIB CRANES



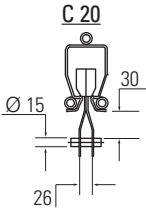
	N°	Description	Standard	Option
Jib crane	1	Slewing axis	X	
	2	Bolt stop for the axis	X	
	3	Cotter	X	
	4	Extrem end stop	X	
	5	Bolts for the end stop	X	
	6	Rubber bump + bolts	X	
	7	Ring	X	
	8	End stop	X	
	9	Needle end stop + washers	X	
Feeding line	10	Fixed cable trolley	X	
	11	Mobile cable trolley	X	
	12	Cable	X	
	12 bis	Cable carrier with 4 plastic rollers		X
Slowing device (option)	13	Body of the break		X
	14	Rubbing finger		X
	15	Bolt		X
	16	Adjustment screw		X
	17	Counter bolt		X
	18	Spring washer		X
Locking device (option)	19	Hub		X
	20	Shaft		X
	21	Elastic ring		X
	22	Ring screw		X
	23	Chain		X
	24	Handle		X
	25	Spring		X

SPECIFICATIONS

UNDERBRACED WALL JIB CRANES



1 Hoist trolley



CMU Max. capacity	Portée Span	a	b	c	h	RH	RV	Couple de renversement Maximum moment N°	Kit de fixation (option) Fixation kit (option) N°	Poids Weight Kg
Kg	m	mm	mm	mm	mm	DaN	DaN	N°	N°	Kg
50 (15)	2	80	500	100	172	257	137	154	KF1	67
	3	80	550	100	172	415	149	249	KF1	79
	4	80	600	100	172	634	170	380	KF1	100
	5	80	650	100	172	850	185	513	KF1	115
80 (15)	2	80	500	100	172	357	170	214	KF1	67
	3	80	550	100	172	588	191	353	KF1	88
	4	80	600	100	172	834	203	500	KF1	100
100 (15)	2	80	500	100	172	424	192	254	KF1	67
	3	80	550	100	172	689	213	413	KF1	88

(...) Poids estimé du palan.
(...) Estimated weight of the hoist.

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